

Technical Data Sheet

Accucomp HD0202L

High Density Polyethylene
 LyondellBasell Industries
 Engineering Plastics

General

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|----------|----------------|
| Features | • High Density |
| Forms | • Pellets |

Physical

	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	0.952	0.950 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 Kg)	5.0 g/10 min	5.0 g/10 min	ASTM D1238

Mechanical

	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	145000 psi	1000 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	3630 psi	25.0 MPa	
Break	2320 psi	16.0 MPa	
Tensile Elongation			ASTM D638
Yield	10 %	10 %	
Break	550 %	550 %	
Flexural Modulus	116000 psi	800 MPa	ASTM D790
Flexural Strength	3050 psi	21.0 MPa	ASTM D790

Impact

	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	2.6 ft·lb/in	140 J/m	ASTM D256

Hardness

	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	50	50	ASTM D785

Thermal

	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	172 °F	78.0 °C	
264 Psi (1.8 Mpa), Unannealed	111 °F	44.0 °C	

Notes

These are typical property values not to be construed as specification limits.